#### **IGBT MODULE**

## MBL1000E33E2-B

Silicon N-channel IGBT 3300V E2 version

#### FEATURES

- \* Soft switching behavior & low conduction loss:
- Soft low-injection punch-through High conductivity IGBT.
- \* Low driving power due to low input capacitance MOS gate.
- \* Low noise recovery: Ultra soft fast recovery diode.

#### ABSOLUTE MAXIMUM RATINGS (Tc=25 °C)

Item		Symbol	Unit	MBL1000E33E2-B		
Collector Emitter Voltage		VCES	V	3,300		
Gate Emitter Voltage		Vges	V	±20		
Collector Current	DC	Ic	٨	1,000		
Collector Current	1ms	ICp	A	2,000		
Forward Current	DC	lF	٨	800		
Forward Current	1ms	IFM	A	1,600		
Junction Temperature		Tj	°C	-40 ~ +125		
Storage Temperature		Tstg	°C	-50 ~ +125		
Isolation Voltage		Viso	Vrms	6,000(AC 1 minute)		
Screw Torque	Terminals (M4/M8)	-	Nm	2/15 (1)		
	Mounting (M6)	-	IN•[[]	6 (2)		

Notes: (1) Recommended Value 1.8±0.2/15<sup>+0</sup>-<sub>3</sub>N·m

(2) Recommended Value 5.5±0.5N·m

#### ELECTRICAL CHARECTERISTICS 1) IGBT + FWD

Item		Symbol	Unit	Min.	Тур.	Max.	Test Conditions
Collector Emitter Cut-Off Current		ICES	mA	-	-	12.0	VCE=3,300V, VGE=0V, Tj=25 °C
Gate Emitter Leakage Current		IGES	nA	-	-	±500	VGE=±20V, VCE=0V, Tj=25 °C
Collector Emitter Saturation Voltage		VCE(sat)	V	2.5	2.95	3.5	IC=1,000A, VGE=15V, Tj=125 °C
Gate Emitter Threshold Voltage		VGE(TO)	V	5.5	6.3	7.7	VCE=10V, IC=1,000mA, Tj=25 °C
Input Capacitance		Cies	nF	-	130	-	Vce=10V, Vge=0V,f=100kHz, Tj=25 °C
Internal Gate Resistance		Rge	Ω	-	1.3	-	
Switching Times	Rise Time	tr	μs	1.0	1.6	2.2	Vcc=1,650V, Ic=1,000A
	Turn On Time	ton		1.3	2.3	3.3	Ls=200nH
	Fall Time	tf		1.0	1.8	2.7	$R_G=3.9\Omega/3.9\Omega$ , CGE=100nF (3) VGE=±15V, Tj=125 °C
	Turn Off Time	toff		2.8	3.9	5.0	
Peak Forward Voltage Drop		Vfm	V	-	2.5	-	-Ic=1,000A, Vge=0V, Tj=125 °C
Reverse Recovery Time		trr	μs	-	0.8	-	Vcc=1,650V, IF=1,000Å (4) Ls=200nH, Tj=125 °C

#### 2) DIODE

Item	Symbol	Unit	Min.	Тур.	Max.	Test Conditions
Collector Emitter Cut-Off Current	IAKS	mA	-	-	12.0	Vak=3,300V, Tj=25 °C
Peak Forward Voltage Drop	VF	V	2.4	2.9	3.4	IF=800A, Tj=125 °C At Main terminal (Terminal resistance:0.5mΩ typical)
Reverse Recovery Time	trr	μS	0.4	1.0	1.7	Vcc=1,650V, IF =800A, (4) Ls=200nH,Tj=125°C,R <sub>G</sub> =3.9Ω/3.9Ω, CGE=100nF

Notes: (3)  $R_G$  and  $C_{GE}$  value are the test condition's value for decision of the switching times,

not recommended value. Please, determine the suitable RG value after the

measurement of switching waveforms(overshoot voltage, etc.)with appliance mounted.

(4)Counter arm IGBT VGE=±15V

\* Please contact our representatives at order.

\* For improvement, specifications are subject to change without notice.

\* For actual application, please confirm this spec sheet is the newest revision.



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#### THERMAL CHARACTERISTICS

Item		Symbol	Unit	Min.	Тур.	Max.	Test Conditions
Thermal Impedance	IGBT	Rth(j-c)	K/W	-	-	0.012	Junction to case
	FWD	Rth(j-c)		-	-	0.024	
	Chopper Diode	Rth(j-c)		-	-	0.026	
Contact Thermal Impedance		Rth(c-f)	K/W	-	0.005	-	Case to f fin (λgrease=1W/(m⋅K), heat-sink flatness ≤50um)

#### **DEFINITION OF TEST CIRCUIT**



#### Fig.1 Switching test circuit







#### Fig.3 Definition of switching loss



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#### CHARACTERISTICS CURVE

#### STATIC CHARACTERISTICS





**Collecter Current vs. Collector to Emitter Voltage** 



Forward Voltage of free-wheeling diode

**Collecter Current vs. Collector to Emitter Voltage** 



#### IGBT MODULE

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#### OUTLINE DRAWINGS





**Circuit diagram** 



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#### TRANSIENT THERMAL IMPEDANCE



**Transient Thermal Impedance Curve** 

#### Material declaration

Please note the following materials are contained in the product, in order to keep characteristic and reliability level.

Material	Contained part
Lead (Pb) and its compounds	Solder



## MBL1000E33E2-B

### HITACHI POWER SEMICONDUCTORS

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